

HOW TO SORT & BULK DEPOSIT-BEARING BEVERAGE CONTAINERS

REFILLABLE GLASS (BEER)

27

Refund to your customers: All refillable beer bottles are worth a 10-cent refund.

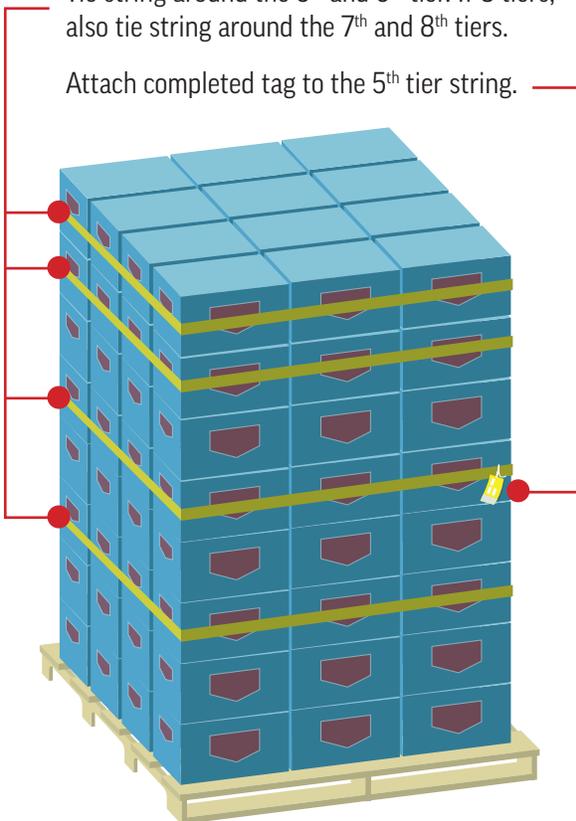
Put refillable beer bottles in cardboard cases (or repack cartons).
Trays must be used for 6 and 8 packs.

Stack the cases on a pallet up to 5 or 8 tiers high*.

All refillable beer bottles should be intact.

Tie string around the 3rd and 5th tier. If 8 tiers, also tie string around the 7th and 8th tiers.

Attach completed tag to the 5th tier string.



Affix *EnSys-Connex* POS shipping label to Encorp yellow tag. If no access to printer, manually fill out the tag. Enter the quantity of individual bottles (not dozens).



12/24-pack Palletizing Standard

PATTERN "C"				24 PACK			
2R	3R	4R	5R	1R	4R	5R	6R
			6R	2R			
↓ 1R	↓ 4L		6L	2L	↓ 3R	↓ 5L	
1L	2L	3L	5L	1L	3L	4L	6L

All pallets must be stable and the bottles palletized in the industry standard patterns, as shown here.

Pallets of refillable beer bottles get picked up by Armour Transportation Systems through one of these two brewers, based on your redemption centre's location:

- Labatt Brewing: 1-800-913-4877
- Molson Coors: 506-389-4501

These drivers do not have scanners. They will leave a Bill of Lading (BOL) with handwritten information confirming quantities picked up. All pallets will then be scanned at their respective off-loading facilities. **Make sure to keep the BOL you receive from the driver to ensure proper payment for the refillable beer bottles - the BOL is your proof of pickup.**

Junk bottles (chipped and broken bottles) must be palletized separately and clearly marked as "JUNK".

*Cases of Corona proprietary bottles can only be stacked 7 tiers high.

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Brands/beer products currently on the market sold in refillable beer bottles.

Keep an eye out for these products, and when in doubt, most refillable beer bottles can easily be identified by noticing the threads they have at the top (used to screw on the cap).



INDUSTRY STANDARD BOTTLE (ISB)

LABATT BREWING CO.

- Budweiser
- Bud Light
- Keiths
- Labatt Blue
- Michelob Ultra
- Oland Schooner

MOLSON COORS

- Coors Light
- Coors Original
- Molson Canadian
- Miller Lite
- Molson Ultra
- Rickard's Red
- Rickard's Taster Pack

MOOSEHEAD BREWERIES LTD.

- Alpine Lager
- James Ready
- Moosehead Lite
- Moosehead Premium Dry

PROPELLER BREWING CO.

- Propeller IPA

All ISB bottles – no matter the brand – can be mixed in the same case and mixed/put on the same pallets.



PROPRIETARY BOTTLE (GREEN)

MOOSEHEAD BREWERIES LTD.

- Moosehead Lager

Green Moosehead Lager bottles must be kept separate from other refillable beer bottles - on their own pallet



PROPRIETARY BOTTLE (CLEAR)

SLEEMAN BREWERIES

- Sleeman Clear

MOLSON COORS

- Miller Genuine Draft
(The Miller Genuine Draft bottle has no threads at the top. However, these bottles can be identified by the "Miller Genuine Draft" label.)

LABATT BREWING CO.

- Corona Extra
- Corona Cero
(Neither of these bottles have threads on the top. However, these bottles can be identified by the white or blue marking on the bottle neck and the "Corona Extra" or "Corona Cero" branding on the label.)

Sleeman, Miller and Corona bottles must be kept separate. Each brewer should have its own pallet dedicated to all its proprietary clear bottles.

NOTE: Cardboard cases of Corona Extra and Corona Cero can be stacked on the same pallet. However, individual cases should contain either Corona Extra OR Corona Cero. The two products should not be mixed in the same case.